	r ID 58018 121, 2010 2:23:06 PM										Page 1
Revision ID:	D412-738-011 Dual Disabling 204/212/412	A	Accept					Setup	Start Stop		111 11 11 11 11 11 11 11
	4/21/2010 Start Qty: 1.00	1 (8848) (481 (484 1 (8848) (481 (484		Cust Item II Customer:	D:						
Approvals:	Process Plan: MF QC:	· -			ite:			Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr					· —— ·: •-—					See par Line 12
N/A	Rev N/A										
DC Document Control	DOCUMENT CONTR Memo Photocopy	OL bluefile and create labels per	0.00 0.00 PPP D412-738-011 CH	1G002 Swlo	4/5-5	•	15) 4) (L 10	104/22
110 Packaging	Pick Kit Mem o		0.00		`			K.) <u> </u>	/22	()

120 QC

QC4-100% Inspect kits for completeness

0.00

 \bigcirc 1

Memo

0.00

> (0/04/7

(1) _____

Quality Control

Wednesday, April 21, 2010 2:23:06 PM

Page 2

Item ID:

D412-738-011

Accept

Setup Start

Stop

Start

Stop



Revision ID:

Dual Disabling 204/212/412 Item Name:

Start Date:

4/21/2010

Start Oty: 1.00

Rea'd Otv: 1.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Required Date: 4/22/2010

Process Plan:

Operation

Packaging

Description

Date:

Date: Tooling:

SPC (Y/N):

Set Up/

0.00

0.00

Run Hours

Date:

Date:

Draw

Rev.

Plan Code

Accept Qty

Run

Reject Qty

Reject Insp. Number Stamp

130

Sequence ID/

Work Center ID

Packaging Packaging

Memo

Identify and pack for shipping as per PPP D412-788-011□Location: □PPP Rev:

□Ensure that keys are attached to D3368-041 and D3393-041 \(\text{D3368-041} \) Key

Numbers

D3393-041 Key Numbers

C420A

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

10 /04/22 Ty

Work Order ID: 58018

Parent Item:

D412-738-011

Parent Item Name: Dual Disabling 204/212/412

IPP Rev:D Removed Manufacturing 06-03-06 JLM Comments:

Start Date: 4/21/2010

Start Oty: 1.00

Required Date: 4/22/2010

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
D3368-041		Manufactured	No			120	Each	7.0000	1.0000			



Tail Rotor Pedal Disabling Kit 426 A

		Warehouse	<u>L</u>	oc Qty	Loc Code		
		Location					
		Main Warehouse					
		ST484		7			
		45740		4			45740
		50664		3			
Manufactured	No		110	Each	2.0000	1.0000	<u> </u>

	D3393-041		
>			
	TO T 1 1	1.1	

Battery Lock Assembly C470A

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST486	2		_
45559	2		4
			,